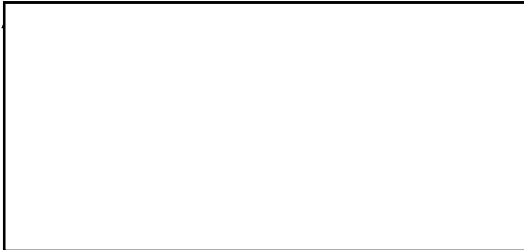


Evidence Pack

Overview

Customer & Shipping Address:**Part ID:** OR-00015-1**Part Quantity:** 3**Part Dimensions (mm):** 54 x 71 x 71**Part Volume (mm³):** 65137.24**Evidence Tier:** Standard

Production Specifications

Technology: HP MJF**Machine:** Jet Fusion 5600 Series**Material Type:** PA12-W**Processing Requested:** Vapor Smoothing

Processing Summary

1. Blasting - AM Solutions S1 with Polystyrene Blasting Media (0.40-0.60mm) - Lot 56 - Operator: Ben S
2. Checkpoint - 150mm Digital Calipers - Operator: Ben S
3. Vapor Smoothing - AMT SF50 #1 with PostPro PURE - Lot 105 - Operator: Otto B
4. Checkpoint - 150mm Digital Calipers - Operator: Otto B

Quality Specifications

- Features - Standard: All features are present and fully formed as-modeled; holes, slots, and threads are clear of residual powder and free of obstruction.
- Surface - Standard: Surfaces are uniform and finished as-specified. No loose powder or foreign contamination is present. Witness marks are within standards for the tooling used.
- Dimensional - High: Geometry is accurate to the model with a tolerance of +/- 0.5mm

Quality Assurance

- Dimensional: Pass - Inspector: Otto B
- Surface: Pass - Inspector: Otto B
- Features: Pass - Inspector: Otto B

Inspection Photos

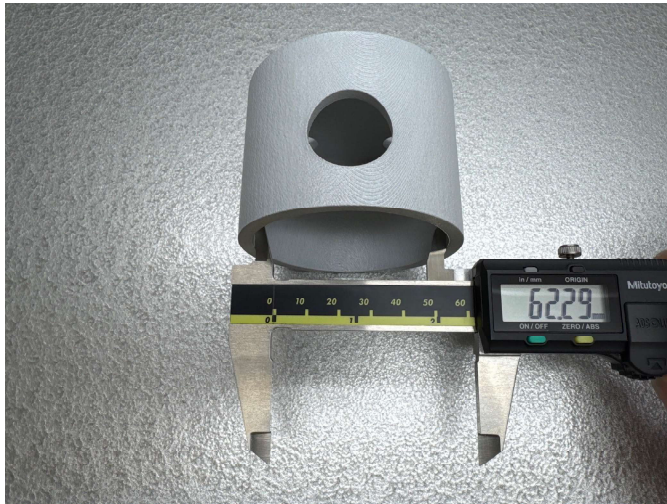


Photo 1



Photo 2



Photo 3



Photo 6

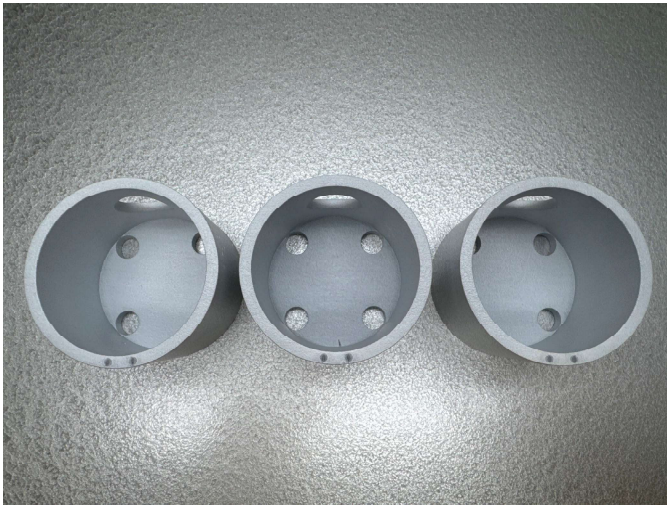


Photo 4



Photo 7

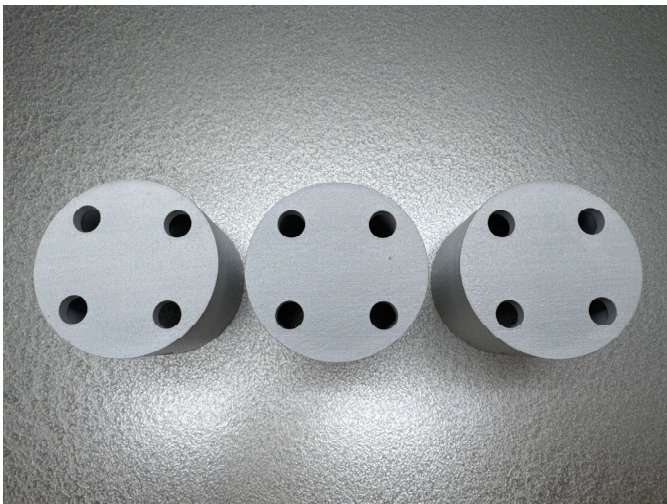


Photo 5



Photo 8

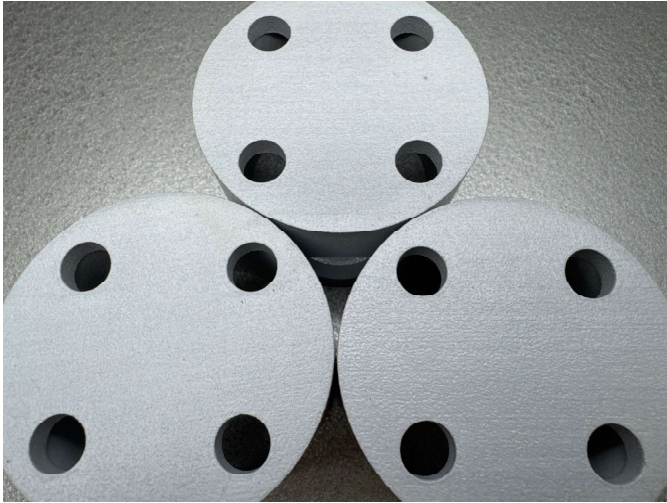


Photo 9